Your Paper's Title Starts Here: Please Center  
use Helvetica (Arial) 14

FULL First Author1, a**,** FULL Second Author2,b and Others3,c

1Full address of first author, including country

2Full address of second author, including country

3List all distinct addresses in the same way

aemail, bemail, cemail

**Keywords:** List the keywords covered in your paper. These keywords will also be used by the publisher to produce a keyword index.

**Abstract.** This document explains and demonstrates how to prepare your camera-ready manuscript for *Trans Tech Publications*. The best is to read these instructions and follow the outline of this text. The text area for your manuscript must be 17 cm wide and 25 cm high (6.7 and 9.8 inches, resp.). Do not place any text outside this area. Use good quality, white paper of approximately 21 x 29 cm or 8 x 11 inches (please do not change the document setting from A4 to letter). Your manuscript will be reduced by approximately 20% by the publisher. Please keep this in mind when designing your figures and tables etc.